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(54) **PROCESS FOR PURIFYING FLUE GAS CONTAINING NITROGEN OXIDES**

VERFAHREN ZUR REINIGUNG VON STICKSTOFFOXID-ENTHALTENDEM RAUCHGAS  
PROCEDE D'EPURATION DE GAZ DE FUMEE RENFERMANT DES OXYDES D'AZOTE

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## Description

[0001] The invention relates to a process for purifying flue gas containing nitrogen oxides, in which the flue gas is scrubbed with a circulating scrubbing liquid which contains a transition metal chelate, the chelate forms a complex with nitrogen oxide, nitrogen oxide is reduced to molecular nitrogen, and the chelate is subsequently regenerated.

[0002] Such a process is disclosed, for example, in Dutch Patent Applications 7500672, 7500673, 7515009, 7607212 and 8602001, and European Patent Application 531762. The transition metal chelate, usually iron(II)-EDTA, is used to complex and thus to effectively absorb the nitrogen oxides, of which NO is very sparingly dissolved by scrubbing water that does not contain a transition metal chelate.

[0003] The known processes each involve the simultaneous removal of nitrogen oxides (mainly NO and NO<sub>2</sub>), hereinafter referred to as NO<sub>x</sub>, and sulphur dioxide, molecular nitrogen (N<sub>2</sub>) and sulphates or amide-sulphates and many other N-S compounds generally as well as N<sub>2</sub>O being ultimately obtained. The processing of the sulphates, N<sub>2</sub>O and nitrogen-sulphur compounds is, however, complicated and requires various subsequent treatments with associated equipment. N<sub>2</sub>O will be emitted with the flue gas. This is an unwanted effect since N<sub>2</sub>O is a compound known for its strong detrimental effect on the ozone layer and its strong greenhouse effect.

[0004] Another important problem is that, in the oxidising medium, the active Fe(II) is partially converted to the much less active Fe(III) by oxygen from the flue gas or indirectly by sulphite in the scrubbing liquid. This results in high losses of the chelate. In addition, flue gas usually contains too little sulphur dioxide (sulphite) in relation to nitrogen oxides for the complete regeneration of the NO-bonded Fe(II)-EDTA complex to its active form. Such methods have therefore not yet acquired large-scale application.

[0005] In a process which is already used in practice for the removal of nitrogen oxides from flue gases, the flue gas is contacted at 300°C with ammonia (NH<sub>3</sub>) and a catalyst, in which process nitrogen is produced. This process, the so-called selective catalytic reduction (SCR) process, however, is expensive, both as a result of the high investment costs associated with the high-temperature installations and as a result of the high operational costs associated with the ammonia and the catalyst (approximately one third of the catalyst has to be replaced every year). In addition, a completely separate process is necessary for the optional removal of sulphur dioxide from the same flue gas.

[0006] The invention relates to a process which allows nitrogen oxides to be efficiently removed from flue gases for appreciably lower investment and operating costs, in which the NO<sub>x</sub> removal may optionally be combined with removal of sulphur dioxide. Surprisingly, it has been

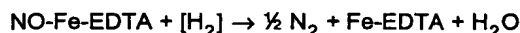
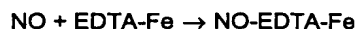
found that a complex of a transition metal chelate and nitrogen oxide can effectively be regenerated microbologically to molecular nitrogen and the regenerated transition metal chelate. In this process, the transition metal is kept in the more active, lower oxidation state or returned to the lower oxidation state.

[0007] The process according to the invention as described in the introduction is therefore characterised in that the transition metal chelate is biologically regenerated in the presence of an electron donor. Where reference is made herein to chelate, this is understood to mean the complex of chelating agent and transition metal.

[0008] The biological regeneration according to the invention therefore involves the complex of nitrogen oxide and transition metal chelate, or the transition metal chelate without nitrogen oxide. In the former case, nitrogen oxide is reduced with concomitant release of active chelate; in the latter case, inactive chelate wherein the transition metal is in a higher oxidation state is regenerated to active chelate wherein the metal is again in a lower oxidation state. A major advantage of this process is that any chelate that is consumed by other processes and would thus not be available for binding NO<sub>x</sub>, is returned to its active form. In principle, the inactive form of the chelate could be regenerated e.g. by the addition of a chemical reducing agent or by electrochemical reduction, but in practice this is undesirable because of the higher costs and complications in the scrubbing cycle.

[0009] As transition metal that forms a complex with nitrogen oxide when chelated, use may be made of a metal such as iron, manganese, zinc, cobalt, nickel or aluminium. For economic and environmental reasons, iron(II), which is kept in the divalent state in the process according to the invention, is preferred. The transition metal chelate is formed with a chelating agent which has available at least two free electron pairs for chelation with the metal, in the form of amino groups, carboxyl groups or hydroxyl groups. Examples are polyamines such as ethylenediamine, diethylenetriamine, triethylenetetraamine, hexamethylenetetraamine, and 1,4,7-triazonane and their N-alkylated analogues such as polyamines such as ethylenediamine which contain one to four hydroxyethyl groups and/or carboxymethyl groups, for example N-(2-hydroxyethyl)ethylenediamine-triacetic acid and, in particular, ethylenediamine-tetraacetic acid (EDTA), iminodiacetic acid and nitrilotriacetic acid (NTA) and salts thereof. The concentration of the transition metal chelate may vary according to the specific scrubbing process parameters. A suitable concentration can be e.g. 1-200 mM, in particular 25-150 mM.

[0010] In the process according to the invention, the following reactions occur, in which NO is chosen as nitrogen oxide and iron(II) ethylenediaminetetraacetate is chosen by way of example of transition metal chelate:



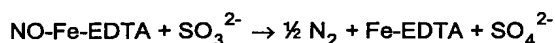
[0011] In this reaction, the hydrogen may be molecular hydrogen. The hydrogen may also be present as (organic) electron donor, for example as methanol, which is oxidised to carbon dioxide under the circumstances, or ethanol. It may also be in the form of other organic matter (COD) contained in the liquid (waste) stream.

[0012] The scrubbing of the flue gas can be carried out in a conventional gas scrubber. The biological regeneration of the complex of transition metal chelate and nitrogen oxide may be carried out in the scrubber itself, or in a separate bioreactor. The biomass required for the biological regeneration contains known nitrate-reducing bacteria.

[0013] A device for the removal of NOx from waste gases in which the biological regeneration takes place in the scrubber is shown diagrammatically in Figure 1. In such a device, the gas is brought into intimate contact with the scrubbing liquid containing the transition metal chelate and the biomass, for example by means of nozzles and optionally packing material. An electron donor such as methanol is added to the scrubbing liquid. The nitrogen formed and any carbon dioxide are removed with the purified gas.

[0014] The variant in which the biological regeneration is carried out in a separate bioreactor is shown diagrammatically in Figure 2. In such a device, the scrubbing liquid contains the transition metal chelate and the scrubbing liquid used is conveyed to the bioreactor which contains the biomass and to which an electron donor is added.

[0015] The process according to the invention can readily be combined with flue-gas desulphurisation, in which case the sulphur dioxide absorbed from the flue gas can fulfil the function of reducing agent (electron donor). The regeneration could then proceed according to the reaction below:



[0016] The sulphate formed in this process can be removed in a conventional manner (precipitation with calcium), but is preferably removed biologically. The sulphate, possibly with residual sulphite, is therefore anaerobically reduced, mainly to sulphide, and the sulphide formed in this process is then oxidised under limited aerobic conditions to elemental sulphur, which is separated off.

[0017] A problem with the conventional process is that the reaction producing molecular nitrogen is just one of several reaction occurring and often it is not even the main reaction. Product like amide-sulphates and similar

compounds, as well as N<sub>2</sub>O are formed. These products results in contamination of the flue gas (N<sub>2</sub>O) and of the bleed water (amide-sulphates). In the process of the invention, these components are also converted to un-harmful products, and thus unwanted emissions are prevented.

[0018] The reduction of NOx can also be achieved by the presence of other reduced sulphur compounds such as sulphide, hydrosulphide, sulphur, thiosulphate or polythionate. Such sulphur compounds may originate directly or indirectly from flue gases, or be added separately, for example from liquid waste flows.

[0019] If sulphur dioxide and other sulphur compounds are used as reducing agent, the biological regeneration of the complex of transition metal chelate and nitrogen oxide can also be carried out in the scrubber itself or in a separate bioreactor. A device for the process in which the nitrogen reduction is carried out in the scrubber is shown in Figure 3. The redox potential in the scrubbing liquid containing biomass is in this case preferably kept high enough to avoid sulphate reduction to occur because this may result in undesirable H<sub>2</sub>S emission. Preferably, the redox potential is kept above -280 mV, in particular above -200 mV (using an Ag/AgCl reference electrode). The redox potential can be controlled by means of the addition of electron donor.

[0020] In contrast to the system according to Figure 1, the scrubbing liquid should be post-treated outside the scrubber in the case of reduction with sulphur dioxide in order to remove the sulphate formed and residual sulphite. That can be done by means of a precipitation tank for forming gypsum (not shown). According to a preferred embodiment, the sulphate is worked up micro-biologically by consecutive reduction to sulphide in an anaerobic reactor and oxidation of the sulphide to elemental sulphur in an aerobic reactor, as shown in Figure 3.

[0021] The same process, but with nitrogen reduction in a separate bioreactor, can be carried out according to the system of Figure 4. In this case an anoxic bioreactor for reducing nitrogen oxide, an anaerobic reactor for sulphate reduction and an aerobic reactor for sulphide oxidation are consecutively connected downstream of the scrubber.

[0022] The reduction of nitrogen can also be carried out in one of the sulphur reactors. This variant can be carried out in accordance with the system of Figure 5. The NOx together with sulphate/sulphite can be reduced to nitrogen and sulphide, respectively, by a mixed anaerobic biomass. The residual NOx in the last, aerobic reactor can also be converted to molecular nitrogen by reaction with sulphide, elemental sulphur and possibly thiosulphate. Reduction of NOx to N<sub>2</sub> in the final, aerobic reactor is generally preferred because less electron donor has to be added in that case. For that purpose, it may be necessary to shorten the residence time in the anaerobic reactor so that not all the NOx is already fully reduced therein.

[0023] If the gas to be purified contains, in addition to nitrogen oxides, too low a concentration of sulphur dioxide, there may be insufficient sulphite present in the bioreactor to reduce the nitrogen oxide completely. Another electron donor (for example alcohol) will then have to be added.

[0024] An important factor that prohibited the use of the Fe chelate up to now is the oxidation of the active Fe(II) form to the inactive Fe(III) form by oxygen from the flue gas or by sulphite. According to the present invention, any Fe(III) formed is reduced by or in the presence of the bacteria. The biological reactor could be used only to reduce the inactive Fe(III) into the active Fe(II) form and make the system more cost efficient.

[0025] The biological reduction of nitrogen oxide (that is to say, the regeneration of the transition metal complex) is carried out at approximately neutral pH, for example a pH between 5 and 9.5, and at elevated temperature, for example 25 to 95°C, in particular 35 to 70°C.

#### Description of the figures:

[0026] Figure 1 shows a device according to the invention for removing nitrogen oxides in a single scrubber/reactor. In this figure, 1 is a gas scrubber having a gas inlet 2 and a gas outlet 3 and having means (e.g. nozzles, packing material) which bring about an effective liquid/gas contact. In this case, the liquid in the gas scrubber contains the denitrifying biomass. Electron donor can be added via line 4.

[0027] Figure 2 shows a device for removing nitrogen oxides in a separate bioreactor. Gas scrubber 1 having gas inlet 2 and gas outlet 3 and having contact means is in this case connected to anoxic reactor 5, to outlet line 6 and return line 7. Electron donor can be added via line 8 and gases, mainly nitrogen, can escape via 9.

[0028] Figure 3 shows a device for removing nitrogen oxides and sulphur oxides with denitrification in the scrubber. Gas scrubber 1 having gas inlet 2, gas outlet 3, contact means and having inlet 4 for electron donor in this case contains the denitrifying biomass and is connected via line 6 to anaerobic reactor 10 containing sulphate- and sulphite-reducing biomass. Electron donor can be added through line 11 and any gases can escape via 12 and, if necessary, be post-treated. The anaerobic reactor 10 is connected via line 14 to aerobic reactor 13 which contains sulphide-oxidising biomass and is provided with an air inlet 15 and gas outlet 16. Connected downstream of reactor 13 is a separator 17 with outlet 18 for sulphur. Separator 17 is connected via line 7 to the gas scrubber 1 for the purpose of returning scrubbing water.

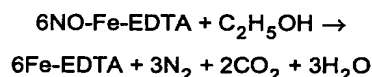
[0029] Figure 4 shows a device for removing nitrogen oxides and sulphur oxides with separate denitrification. Gas scrubber 1 having gas inlet 2 and gas outlet 3 and having contact means is connected via outlet line 6 to anoxic reactor 5. The anoxic reactor 5 has an inlet for electron donor 8 and gas outlet 9. Connected down-

stream of the denitrifying reactor 5 are the anaerobic reactor 10, the aerobic reactor 13, and the separator 17, as in Figure 3.

[0030] Figure 5 shows a device for removing nitrogen oxides and sulphur oxides, with denitrification in the anaerobic sulphur reactor. Gas scrubber 1 having gas inlet 2 and gas outlet 3 and having contact means is in this case connected to anaerobic reactor 10, which is provided with electron donor inlet 11 and gas outlet (for, inter alia, nitrogen) 9. Connected downstream of the denitrifying/sulphate- and sulphite-reducing anaerobic reactor 10 is the aerobic reactor 13, as in Figure 3.

#### Example 1

[0031] The performance of the nitrate-reducing bacteria is studied on a laboratory scale installation. This installation consists of a scrubber and a separate bioreactor. Besides the Fe-EDTA solution, pure NO is led through the scrubber, resulting in a total conversion of Fe-EDTA into NO-Fe-EDTA. Subsequently the NO-Fe-EDTA complex is converted in the bioreactor to Fe-EDTA and N<sub>2</sub> using ethanol as an electron donor. The volume of the bioreactor is 5 dm<sup>3</sup>. After the treatment, the liquid is returned to the scrubber where Fe-EDTA can again undergo complexation with NO. During the experiments, the temperature is kept constant at 50°C and pH at 7.0. The Fe-EDTA concentrations used are up to a value of 40 mM. The bacteria convert the NO-Fe-EDTA complex to Fe-EDTA and N<sub>2</sub> through the following equation:



[0032] The highest NO-Fe-EDTA load tested is 5.0 kg nitrogen/m<sup>3</sup> day, which is completely converted by the bacteria. The maximum NO-Fe-EDTA load that can be handled by the bacteria has not been observed yet. Toxicity tests have shown that the bacteria are not inhibited by Fe-EDTA up to a concentration of 40 mM. It is expected from these experiments that higher Fe-EDTA levels can be used. Toxicity of Fe-EDTA above this concentration was not determined. During the experiments no chelate degradation was observed. In addition to the regeneration of the NO-Fe-EDTA complex, the bacteria have shown their capability of reducing inactive Fe(III)-EDTA to active Fe(II)-EDTA. The Fe(III)-EDTA is formed due to reaction of Fe(II)-EDTA with oxygen present in the flue gas, and due to reaction of NO-Fe-EDTA with sulphite. In the corresponding experiments air instead of NO is led through the scrubber, resulting in complete oxidation of Fe(II)-EDTA to Fe(III)-EDTA. Subsequently Fe(II)-EDTA is recovered in the bioreactor. At a 5 mM Fe(III)-EDTA influent concentration and a hydraulic retention time of 1.5 hour in the bioreactor the bacteria have shown complete reduction to Fe(II)-EDTA. Higher

Fe(III)-EDTA concentrations have not been applied.

### Example 2

[0033] A flue gas flowing at 45,000 m<sup>3</sup>/h and containing 670 mg/m<sup>3</sup> SO<sub>2</sub> (250 ppm v/v) and 1670 mg/m<sup>3</sup> NO<sub>x</sub> (expressed in NO, contains 5 - 20% NO<sub>2</sub>) (1340 ppm v/v) is treated in a flue-gas purification installation as shown in Figure 5. The scrubber has a volume of 70 m<sup>3</sup> and the scrubbing water flow rate is 600 m<sup>3</sup>/h. The anaerobic reactor has a volume of 275 m<sup>3</sup> and the aerobic reactor has a volume of 45 m<sup>3</sup>. The circulation flow through the bioreactors is 110 m<sup>3</sup>/h. The scrubbing water contains 3 g Fe-EDTA per l. The efficiency of SO<sub>x</sub> removal is 99% and the efficiency of NO<sub>x</sub> removal is 75 - 80%.

### Claims

1. Process for purifying flue gas containing nitrogen oxides, in which the flue gas is scrubbed with a circulating scrubbing liquid containing a transition metal chelate, the chelate forms a complex with nitrogen oxide, the chelate is subsequently regenerated and nitrogen oxide is reduced to molecular nitrogen, characterised in that the transition metal chelate is biologically regenerated in the presence of an electron donor.
2. Process according to Claim 1, in which the transition metal chelate is Fe(II) EDTA.
3. Process according to Claim 1 or 2, in which the electron donor comprises methanol, ethanol, or a stream containing organic matter (COD).
4. Process according to Claim 1 or 2, in which the electron donor comprises hydrogen.
5. Process according to one of Claims 1 - 4, in which the regeneration is carried out in the same device as that in which the flue gas is scrubbed.
6. Process according to one of Claims 1 - 5, in which the electron donor comprises sulphite.
7. Process according to Claim 6, in which the sulphite originates from sulphur dioxide present in the flue gas.
8. Process according to one of Claims 1 - 5, in which the electron donor comprises a reducing sulphur compound other than sulphite, such as sulphide, hydrosulphide, sulphur, thiosulphate or polythionate.
9. Process according to one of Claims 6 - 8, in which

sulphite or the reduced sulphur compound and any sulphate formed is biologically reduced to sulphide, the sulphide formed is then oxidised to elemental sulphur and the sulphur formed is separated off.

10. Process according to Claim 9, in which the regeneration of the complex of nitrogen oxide and transition metal chelate is carried out in the same device as that in which sulphite and/or sulphate is reduced.
11. Device for purifying flue gas according to the process of claims 5-9, comprising a gas scrubber (1), provided with nozzles and optional packing material for effectively bringing gas and liquid into contact, and with means for keeping biomass in the scrubber, a gas inlet (2) and a gas outlet (3), and an electron donor inlet line (4), as well as at least a first liquid tank (10) and a second liquid tank (13) and a solids separator (17) connected to said second liquid tank, with a connecting line (6) between said scrubber (1) and said first liquid tank (10), a connecting line (14) between said first and second liquid tanks (10) and (13) and a connecting line (7) between said separator and said scrubber.
12. Device for purifying flue gas according to the process of claims 6-9, comprising a gas scrubber (1), provided with nozzles and optional packing material for effectively bringing gas and liquid into contact, gas inlet (2) and gas outlet (3), a first liquid tank (5) with inlet line (8), a second liquid tank (10) and a third liquid tank (13) and a solids separator (17) connected to said third liquid tank (13), and a connecting line (6) between said scrubber (1) and said first liquid tank (5), a connecting line (19) between said first liquid tank (5) and said second liquid tank (10), a connecting line (14) between said second liquid tank (10) and said third liquid tank (13) and a connecting line (7) between said separator (17) and said scrubber (1).

### Patentansprüche

1. Verfahren zur Reinigung von Stickstoffoxiden enthaltendem Rauchgas, in welchem das Rauchgas mit einer zirkulierenden Reinigungsflüssigkeit gereinigt wird, enthaltend ein Übergangsmetallchelate, wobei das Chelat einen Komplex mit Stickstoffoxid bildet, das Chelat nachfolgend regeneriert wird und das Stickstoffoxid zu molekularem Stickstoff reduziert wird, dadurch gekennzeichnet, daß das Übergangsmetallchelate in Gegenwart eines Elektronendonors biologisch regeneriert wird.
2. Verfahren nach Anspruch 1, wobei das Übergangsmetallchelate Fe(II)-EDTA ist.

3. Verfahren nach Anspruch 1 oder 2, wobei der Elektronendonator Methanol, Ethanol oder einen organischen Stoff enthaltenden Strom (COD) umfaßt.
4. Verfahren nach Anspruch 1 oder 2, wobei der Elektronendonator Wasserstoff umfaßt. 5
5. Verfahren nach einem der Ansprüche 1 - 4, wobei die Regenerierung in derselben Vorrichtung durchgeführt wird wie der, in welcher das Rauchgas gereinigt wird. 10
6. Verfahren nach einem der Ansprüche 1 - 5, wobei der Elektronendonator Sulfit umfaßt. 15
7. Verfahren nach Anspruch 6, wobei das Sulfit aus im Rauchgas vorhandenem Schwefeldioxid entsteht.
8. Verfahren nach einem der Ansprüche 1 - 5, wobei der Elektronendonator eine andere reduzierende Schwefelverbindung als Sulfit, wie Sulfid, Schwefelwasserstoff, Schwefel, Thiosulfat oder Polythionat, umfaßt. 20
9. Verfahren nach einem der Ansprüche 6 - 8, wobei das Sulfit oder die reduzierte Schwefelverbindung und jedes gebildete Sulfat biologisch zu Sulfid reduziert wird, wobei das gebildete Sulfid dann zu elementarem Schwefel oxidiert wird und der gebildete Schwefel abgetrennt wird. 25 30
10. Verfahren nach Anspruch 9, wobei die Regenerierung des Komplexes aus Stickstoffoxid und Übergangsmetallchelat in derselben Vorrichtung durchgeführt wird wie der, in der Sulfit und/oder Sulfat reduziert wird. 35
11. Vorrichtung zur Reinigung von Rauchgas gemäß des Verfahrens nach den Ansprüchen 5-9, umfassend einen Gaswascher (1), bereitgestellt mit Düsen und gegebenenfalls Packmaterial zum wirksamen Inkontaktbringen von Gas und Flüssigkeit und mit Mitteln zum Halten von Biomasse im Wascher, einen Gaseinlaß (2) und einen Gasauslaß (3) und eine Elektronendonoreinlaßleitung (4), ebenso wie wenigstens einen ersten Flüssigkeitsbehälter (10) und einen zweiten Flüssigkeitsbehälter (13) und einen Feststoffseparator (17), der mit dem zweiten Flüssigkeitsbehälter verbunden ist, mit einer Verbindungsleitung (6) zwischen dem Wascher (1) und dem ersten Flüssigkeitsbehälter (10), einer Verbindungsleitung (14) zwischen dem ersten Flüssigkeitsbehälter (10) und dem zweiten Flüssigkeitsbehälter (13) und einer Verbindungsleitung (7) zwischen dem Separator und dem Wascher. 40 45 50 55
12. Vorrichtung zur Reinigung von Rauchgas gemäß des Verfahrens nach den Ansprüchen 6-9, umfas-

send einen Gaswascher (1), bereitgestellt mit Düsen und gegebenenfalls Packmaterial zum wirksamen Inkontaktbringen von Gas und Flüssigkeit, einen Gaseinlaß (2) und einen Gasauslaß (3), einen ersten Flüssigkeitsbehälter (5) mit Einlaßleitung (8), einen zweiten Flüssigkeitsbehälter (10) und einen dritten Flüssigkeitsbehälter (13) und einen Feststoffseparator (17), der mit dem dritten Flüssigkeitsbehälter (13) verbunden ist, und eine Verbindungsleitung (6) zwischen dem Wascher (1) und dem ersten Flüssigkeitsbehälter (5), eine Verbindungsleitung (19) zwischen dem ersten Flüssigkeitsbehälter (5) und dem zweiten Flüssigkeitsbehälter (10), eine Verbindungsleitung (14) zwischen dem zweiten Flüssigkeitsbehälter (10) und dem dritten Flüssigkeitsbehälter (13) und eine Verbindungsleitung (7) zwischen dem Separator (17) und dem Wascher (1).

### Revendications

1. Procédé d'épuration de gaz de fumée contenant des oxydes d'azote, dans lequel les gaz de fumée sont lavés par un liquide de lavage en circulation contenant un chélate de métal de transition, le chélate forme un complexe avec l'oxyde d'azote, le chélate est ensuite régénéré et l'oxyde d'azote est réduit en azote moléculaire, caractérisé en ce que le chélate de métal de transition est biologiquement régénéré en présence d'un donneur d'électrons.
2. Procédé selon la revendication 1, dans lequel le chélate de métal de transition est la Fe(II) EDTA.
3. Procédé selon la revendication 1 ou 2, dans lequel le donneur d'électrons comprend du méthanol, de l'éthanol ou un flux contenant des matières organiques (COD).
4. Procédé selon la revendication 1 ou 2, dans lequel le donneur d'électrons comprend de l'hydrogène.
5. Procédé selon l'une quelconque des revendications 1-4, dans lequel la régénération est effectuée dans le même dispositif que celui dans lequel les gaz de fumée sont lavés.
6. Procédé selon l'une quelconque des revendications 1-5, dans lequel le donneur d'électrons comprend un sulfite.
7. Procédé selon la revendication 6, dans lequel le sulfite provient du dioxyde de soufre présent dans les gaz de fumée.
8. Procédé selon l'une quelconque des revendications 1-5, dans lequel le donneur d'électrons comprend

un composé de soufre réducteur autre que le sulfite, notamment un sulfure, un hydrosulfure, du soufre, un thiosulfate ou un polythionate.

9. Procédé selon l'une quelconque des revendications 5  
6-8, dans lequel le sulfite ou le composé de soufre  
réduit et n'importe quel sulfate formé sont réduits  
biologiquement en sulfure, le sulfure formé est en-  
suite oxydé en soufre élémentaire et le soufre formé  
est séparé. 10
  
10. Procédé selon la revendication 9, dans lequel la ré-  
génération du complexe d'oxyde d'azote et de ché-  
late de métal de transition est réalisée dans le mê-  
me dispositif que celui dans lequel le sulfite et/ou le 15  
sulfate sont réduits.
  
11. Dispositif d'épuration de gaz de fumée selon le pro-  
cédé des revendications 5-9, comprenant un laveur  
de gaz (1), pourvu de buses et d'un matériau de gar- 20  
nissage facultatif pour amener efficacement en con-  
tact les gaz et le liquide, et de moyens pour main-  
tenir la biomasse dans le laveur, une entrée de gaz  
(2) et une sortie de gaz (3), une conduite (4) d'en- 25  
trée de donneur d'électrons ainsi qu'au moins un  
premier réservoir de liquide (10), un second résér-  
voir de liquide (13) et un séparateur de solides (17)  
raccordé audit second réservoir de liquide, avec  
une conduite de raccordement (6) entre ledit laveur 30  
(1) et ledit premier réservoir de liquide (10), une  
conduite de raccordement (14) entre ledit premier  
et ledit second réservoirs de liquide (10) et (13) et  
une conduite de raccordement (7) entre ledit sépa-  
rateur et ledit laveur. 35
  
12. Dispositif d'épuration de gaz de fumée selon le pro-  
cédé des revendications 6-9, comprenant un laveur  
de gaz (1) pourvu de buses et d'un matériau de gar-  
nissage facultatif pour amener efficacement les gaz 40  
et le liquide en contact, une entrée de gaz (2) et une  
sortie de gaz (3), un premier réservoir de liquide (5)  
avec une conduite d'entrée (8), un deuxième résér-  
voir de liquide (10) et un troisième réservoir de li-  
quide (13) et un séparateur de solides (17) raccordé 45  
audit troisième réservoir de liquide (13), et une con-  
duite de raccordement (6) entre ledit laveur (1) et  
ledit premier réservoir de liquide (5), une conduite  
de raccordement (19) entre ledit premier réservoir  
de liquide (5) et ledit deuxième réservoir de liquide 50  
(10), une conduite de raccordement (14) entre ledit  
deuxième réservoir de liquide (10) et ledit troisième  
réservoir de liquide (13) et une conduite de raccor-  
dement (7) entre ledit séparateur (17) et ledit laveur  
(1). 55

fig-1

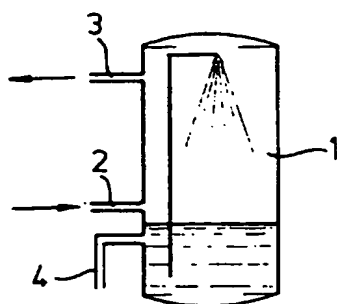


fig-2

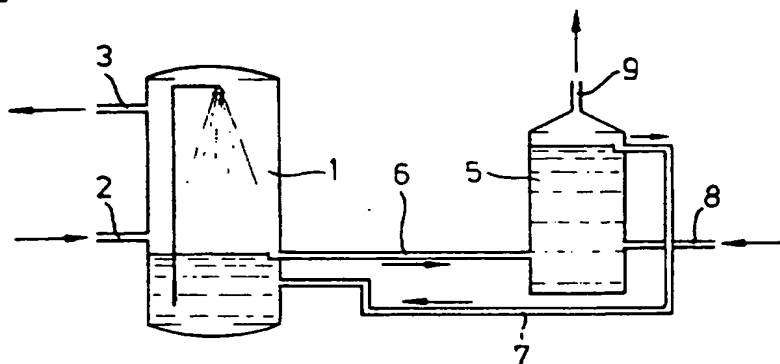


fig-3

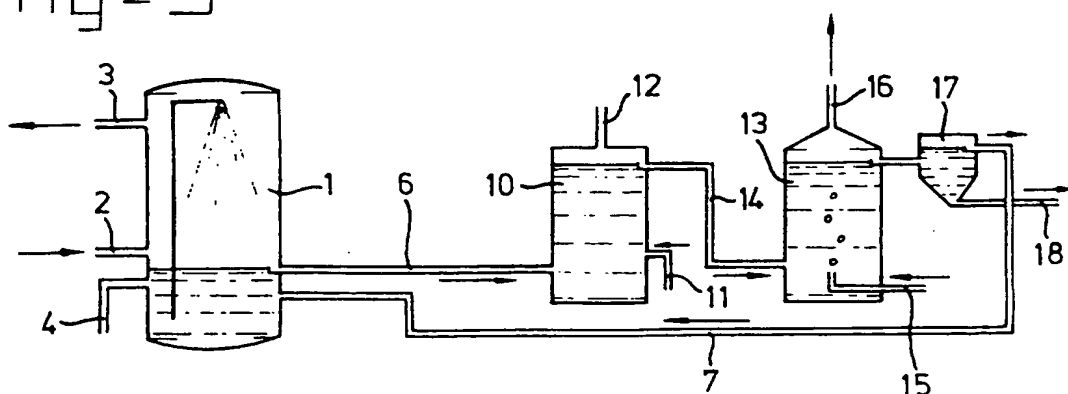




fig-4

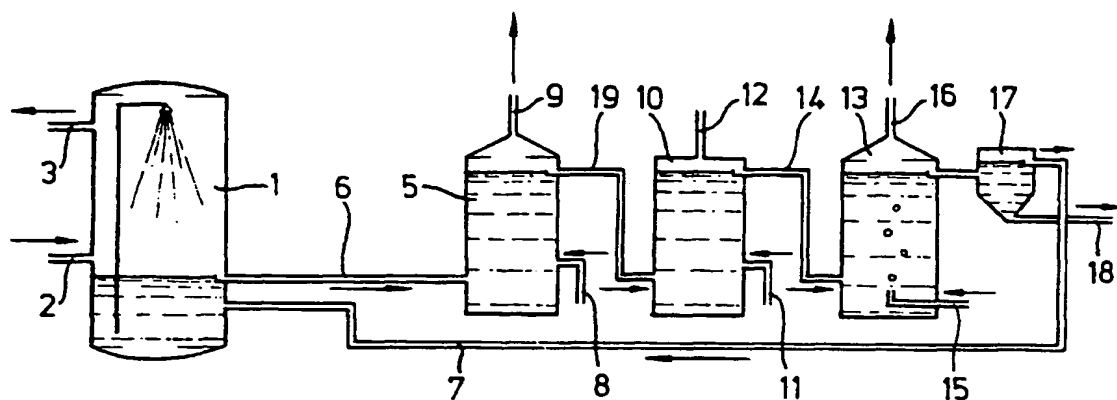


fig-5

